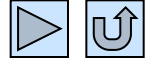

Introduction to EMC



Schurter has over 75 years experience in the electronics and electrical industries, developing and manufacturing components that ensure a clean and safe supply of power. Schurter provides EMC Services to its customers in various industries, recommending solutions that guarantee electromagnetic compliance with international equipment standards. The full scope of Schurter's EMC products include Power entry Modules with Filter, Single and 3-Phase Filters, Chokes, Pulse Transformers and Driver Modules.

Introduction EMC



Definition of EMC / EMI
Sources of EMI
Coupling mechanism
Immunity and emission
Interference voltage measurement
EN55011/EN55022
Noise immunity
Differences between surge, burst and ESD
Differential and common mode disturbances
Common mode disturbances
Differential mode disturbances

Filter parameters
X-Capacitor
Y-Capacitor
Leakage current
Bleed resistor
Attenuation loss
Attenuation diagram
Dielectric strength
Climatic category
Rated voltage V_n and rated current I_n
Standards or approval marks

Electro Magnetic Compatibility = EMC

The electro magnetic compatibility is the ability of an electrical device, unit or system to function sufficiently well in its electromagnetic environment without generating unintentional interference to the other equipment in the system

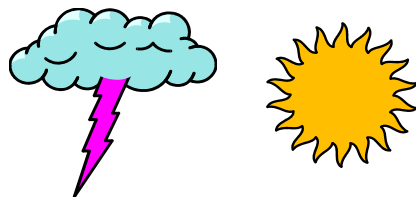
Electro Magnetic Interference = EMI

Electromagnetic energy emanating from one device which degrades or obstructs the effective performance of another device

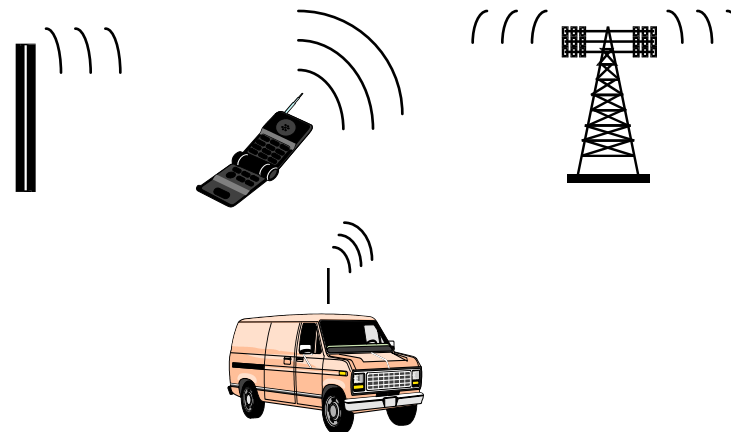
Sources of EMI



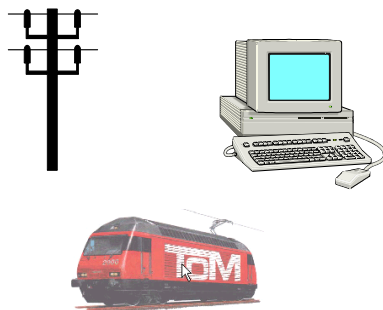
Natural



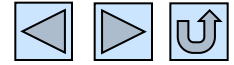
Man-Made Intentional



Man-Made Unintentional

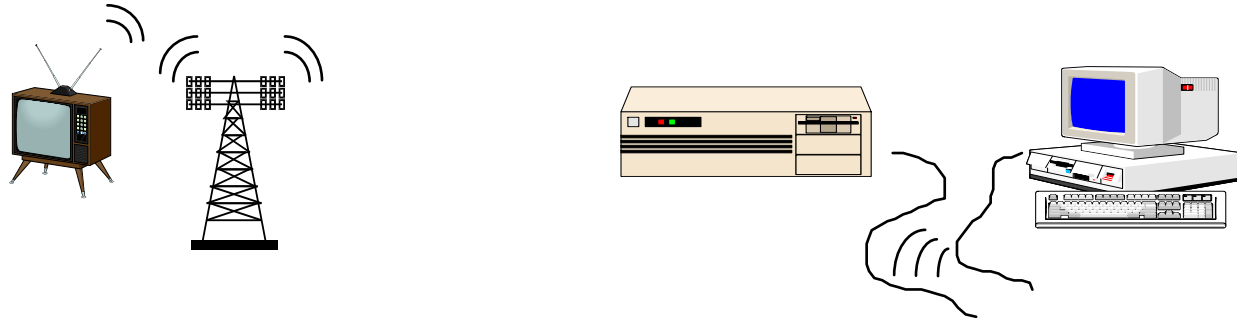


Coupling mechanism



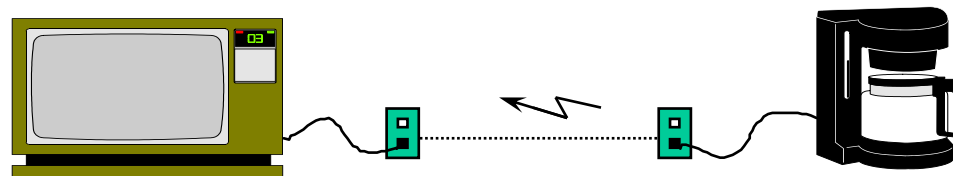
Radiated

approx. 30MHz-1GHz



Conducted

approx. 9kHz-30MHz
(SCHURTER Filter)



Immunity and Emission

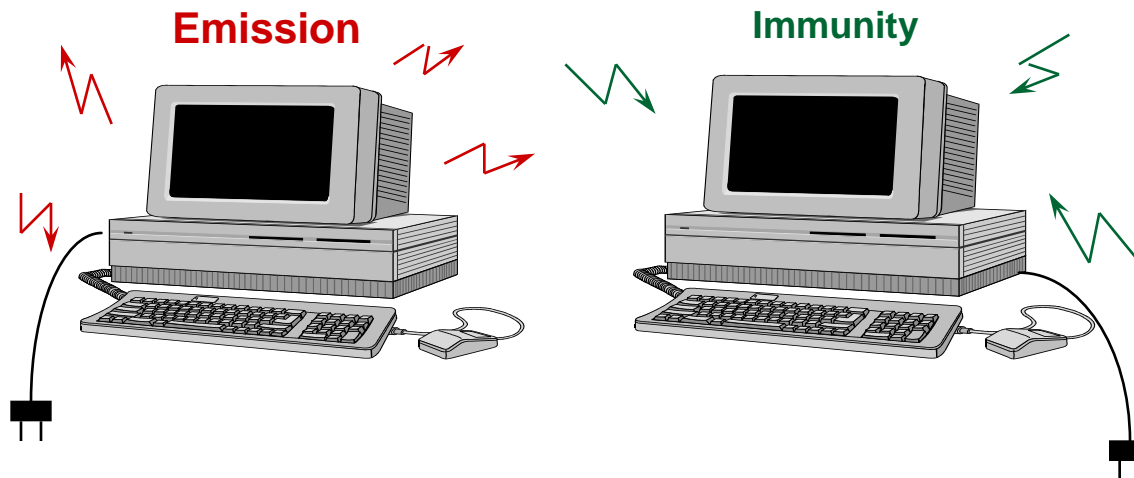


According to standards, manufacturers of electrical devices are obliged to sufficiently protect their devices from electromagnetic disturbances

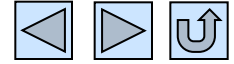
Immunity

The manufacturers are obliged to ensure that these electrical devices produce very little electromagnetic disturbances to their surroundings

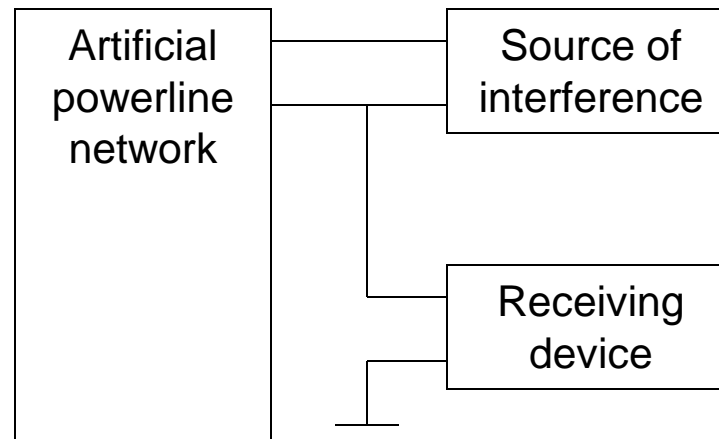
Emission



Interference voltage measurement



The emission of a device can be proven with interference voltage measurement. This measurement is accomplished in accordance with the standardised measuring method CISPR3.



EN55011/EN55022

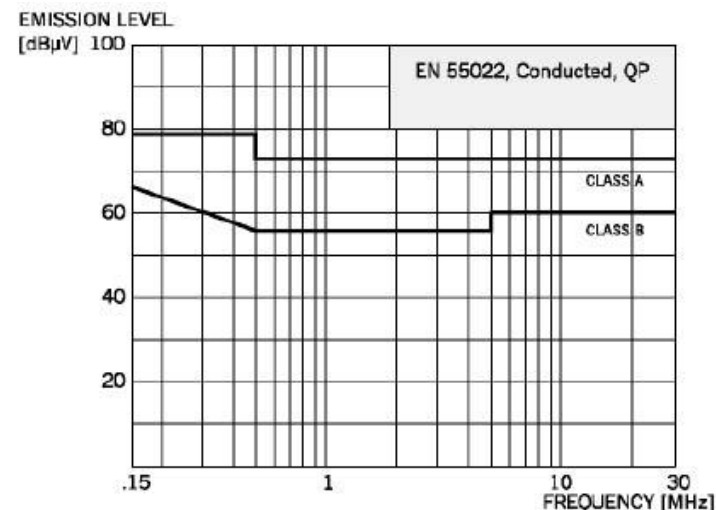
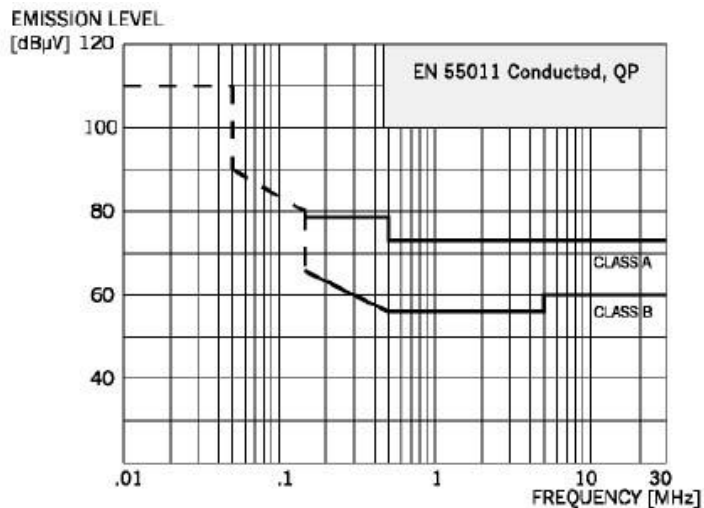


Each equipment manufacturer must adhere to the defined interference limits according to the standards to prevent disturbing the power network; for example, EN55011 covering ISM (Industrial, scientific and medical appliances) and EN55022 covering ITE (Information technology and telecommunications equipment). Boundary values are:

Class A: for application in an industrial field

Class B: for household and medical applications

The boundary values for class B equipments are stricter than those for the class A



The immunity of equipment can be examined in accordance with the following three test procedures:

- ESD (Electrostatic Discharge)
- Burst
- Surge

Equipment can be affected by two kinds of interferences:

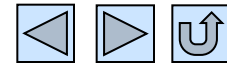
- Permanent interference (from HF transmissions)
- Transient interference (from the switching of electrical loads)

Difference between Surge, Burst and ESD

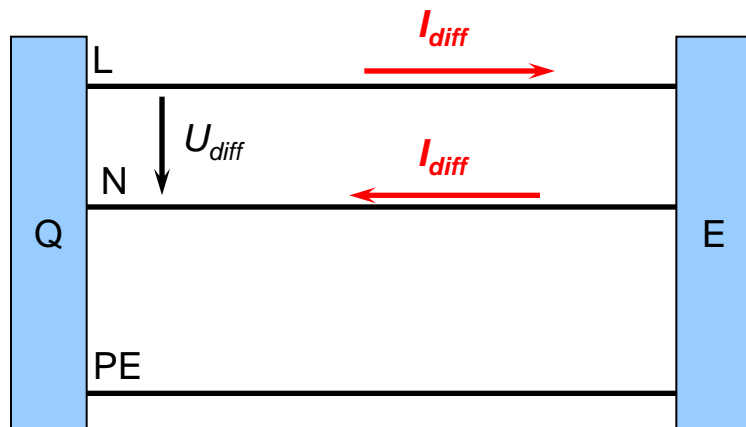


Characteristic	Electrostatic discharges	Transient interferences	Lightning
Description	ESD	BURST	SURGE
Voltage	Up to 15 kV	Up to 4 kV	Up to 6kV
Repeating frequency	Single Impulses	Multiple Impulses of 5 kHz	Max. 6 Impulses/Min
Application test object	contactable metal parts	network, signal, measuring and data line networks	network, signal, measuring and data line networks
Energy	> 10 mJ	300 mJ	300 J
Standard	EN 61000 4-2 IEC 61000 4-2	EN 61000 4-4 IEC 61000 4-4	EN 61000 4-2 IEC 61000 4-2

Differential and common mode disturbances



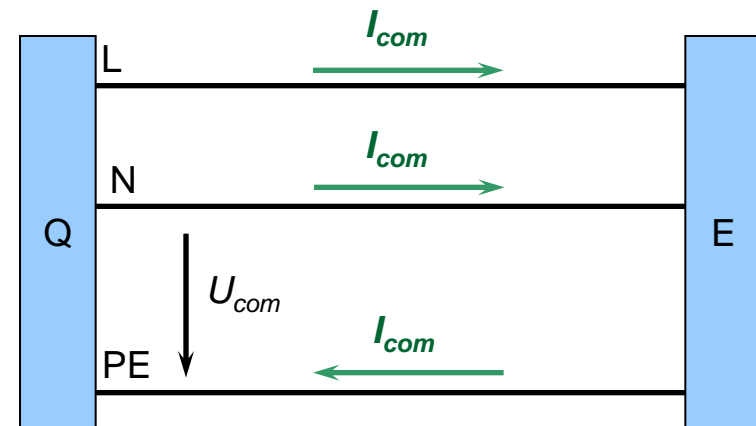
Differential Mode



Disturbance flows via the phase line to the interference receiver and via the neutral line back to the interference source.

Voltage between the phase and neutral conductors can be measured.

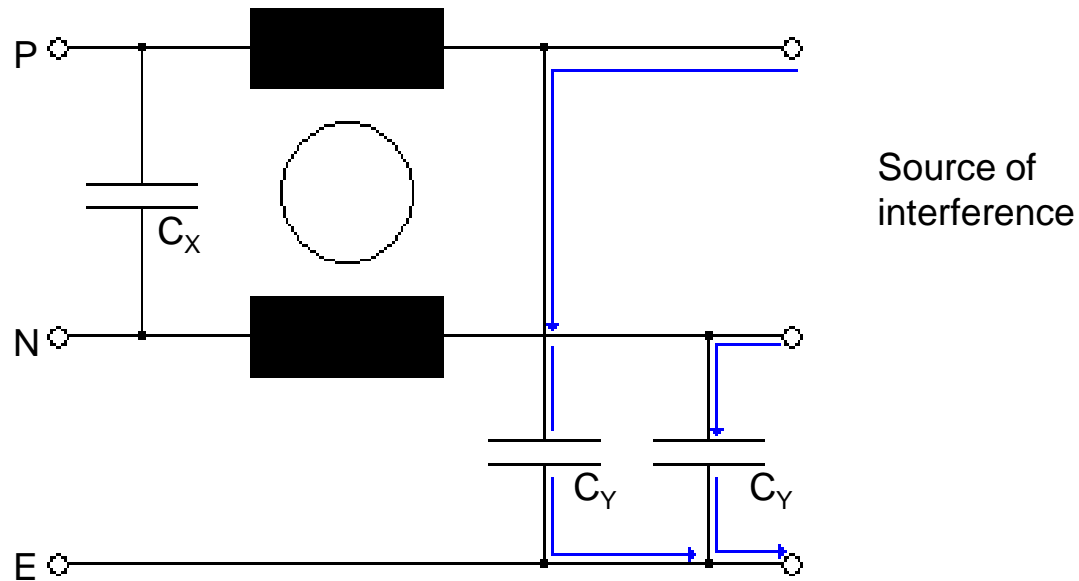
Common Mode



Disturbance flows via the phase/neutral line to the interference receiver and via ground back to the source of interference. Voltage between the phase/neutral pole and earth can be measured.

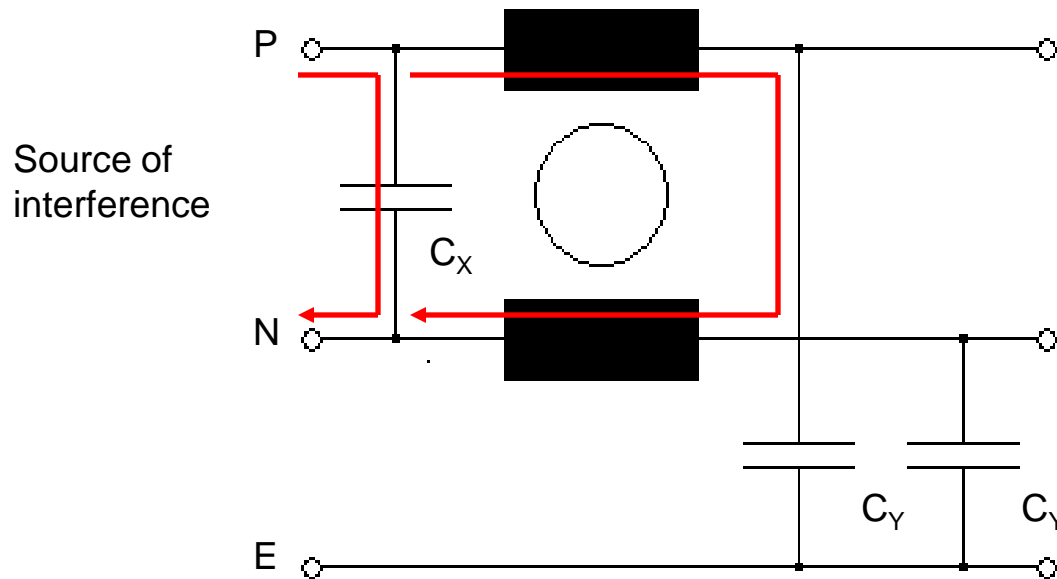
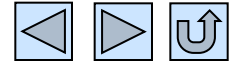
- Q: Interference source
- E: Interference receiver
- L: Phase
- N: Neutral pole
- PE: Earth

Common Mode disturbances



The attenuation is achieved by the effect of the choke L and the two Y-capacitors. The interference current flows back through C_Y via protective ground to the interference source.

Differential Mode disturbances



The attenuation is carried out by the Capacitor C_X and the dispersion inductance (difference between the two coils).

Rated voltage:

The rated voltage is considered as the maximum operating voltage having a frequency of 50/60Hz

Rated current:

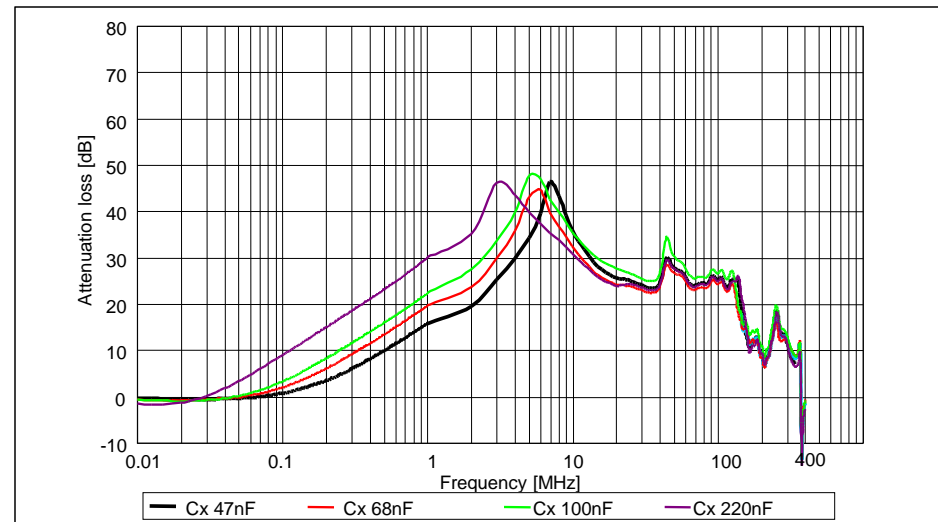
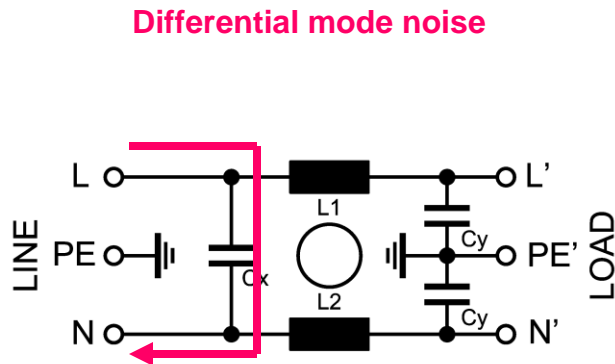
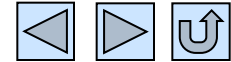
For an optimum filtering effect, the filter's rated current is to be matched as closely as possible to the rated current value of the equipment

Placement of the filter:

Always as close as possible to the source of interference

- Interference protection (immunity): filter directly at the network noise source
- Interference suppression (emission): Filter close to the disturbance source

X- Capacitor



The **X capacitor** dampens **differential mode** noise between L and N. For high frequency energy, the capacitor acts as a short circuit.

X capacitors are **self-healing** (SH) metallized paper or polyester types. As a result, these self-healing capacitors can withstand a high pot surge pulse. The capacitor can lose some of its capacitance, but the insulation remains the same.

A larger capacitance results in a higher attenuation loss.

Typical values:

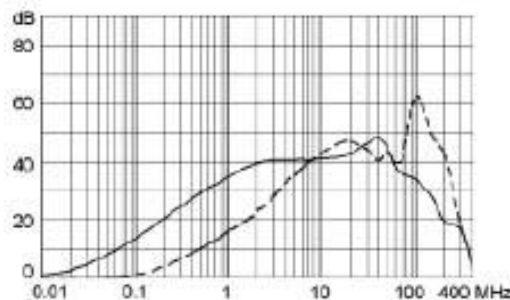
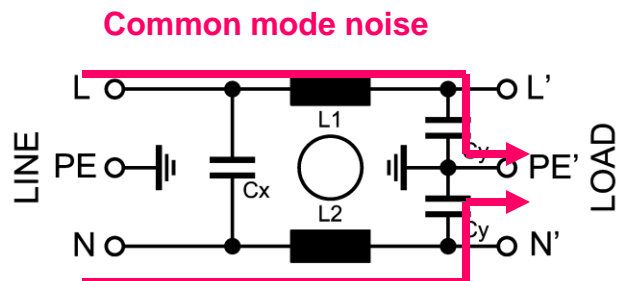
47, 68, 100nF

Safety class:

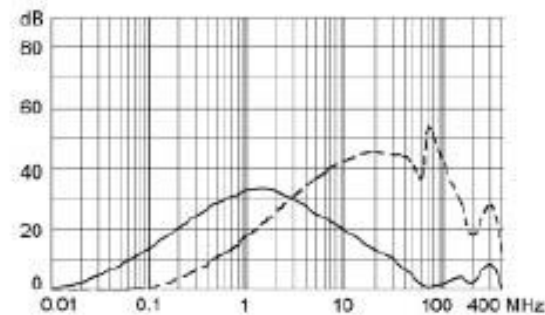
X1 4kV pulse 1.2/50 μ s

X2 2.5kV pulse 1.2/50 μ s

Y- Capacitor



Standard (with Y-capacitor)



Medical M5 (without Y-capacitor)

The **Y-capacitor** dampens **Common mode** noise between L / N and PE. For high frequency energy that comes simultaneously on both lines, the capacitor acts as a short circuit to ground.

Y-capacitors are mainly made with ceramic material; some are metallized paper. The capacitance value is limited because of the **leakage current**.

Typical values:

2.2nF, 470pF

Safety classes:

Y1 8kV pulse 1.2/50 μ s

Y2 5kV pulse 1.2/50 μ s

Leakage Current



The leakage current is mainly determined by the capacitance between line and ground. International equipment standards limit this current.

Filter Type	Leakage Current	Voltage	Y-Capacitor
Standard	< 0.5mA	250V 60Hz	2x 2.2nF
Medical	< 80 μ A	250V 60Hz	2x 470pF
Medical	< 5 μ A	250V 60Hz	none

Leakage current for household appliances:

Type of appliance	Protection class	I_L max. (mA)	U (V)	f (Hz)
Portable appliances	I	0.75	250	50
Stationary motor appliances	I	3.5	250	50
Stationary heating appliances	I	0.75/kW (max.5.0)	250	50
Appliances	II	0.25	250	50
Appliances	I, 0I, III	0.5	250	50

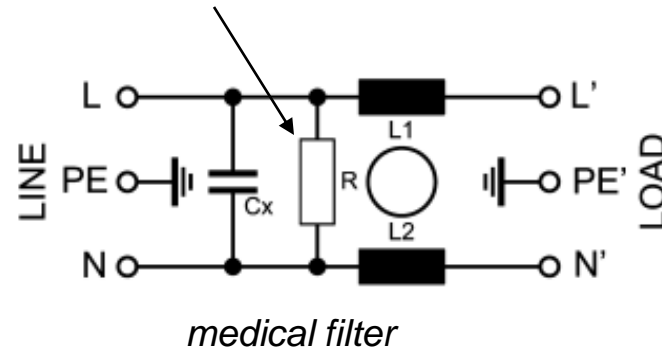
Leakage current for other applications:

Ref.	Laboratory	Medical	IT	Measuring devices
UL	0.5mA (UL 1262)	0.1mA (UL 544)	3.5mA (UL 1950)	5.0mA (UL 1244)
IEC		0.1mA (IEC 60601-1)	3.5mA (IEC 60950)	3.5mA (IEC 61010-1)

Bleed Resistor (Discharge Resistor)

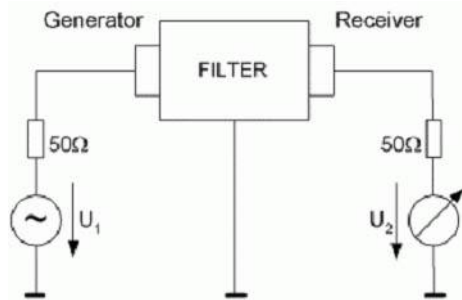


Medical filters and filters with an X-capacitor $>100\text{nF}$ have a bleed resistor so that no inadmissible residual voltage occurs at the open inlet pins.

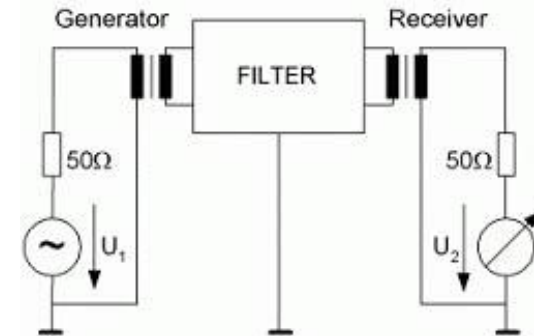


Technical data bleed resistor: 1 MOhm, 0.5W

Attenuation Loss



Common Mode Measurement

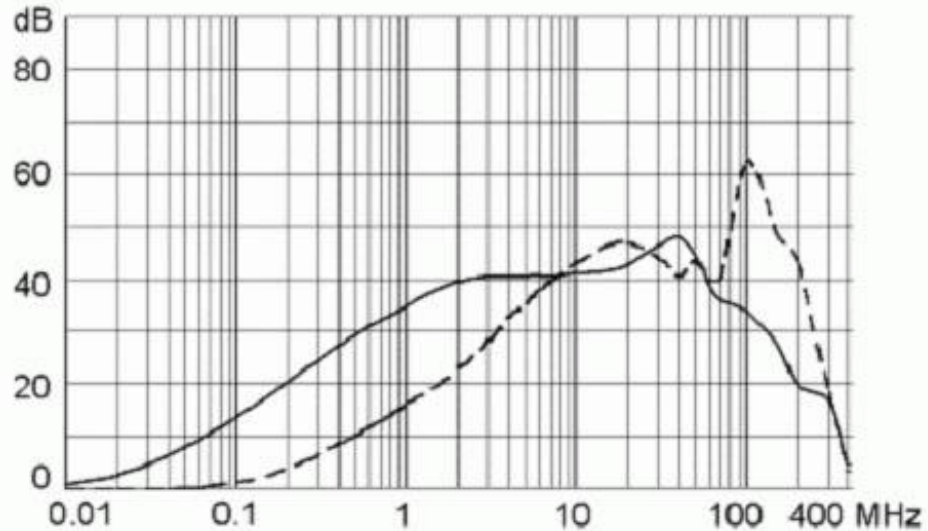
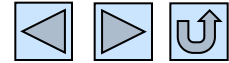


Differential Mode Measurement

In common mode measurements, the line and neutral conductor are measured with respect to ground.

In differential mode measurement, the attenuation loss is measured between line and neutral conductor through a balancing transformer. The ground terminal is not used. The measurement impedance is 50 Ohm according to standard CISPR17.

Attenuation Diagram



The diagram shows the loss (Y-axis) with respect to the frequency (X-axis). The frequency is a logarithmic scale and the loss is in decibels, which is also logarithmic.

E.g. 6dB = double of the loss

Formula:
$$A_{db} = 20 \log \frac{U_1}{2U_2}$$

Dielectric strength



All our filters fulfil the high voltage requirements of the IEC- and UL-standards.

The type test requires applying a voltage of 2121VDC for 60 seconds.

The test voltages listed in our catalogue are reduced values for the 100%-production test for two seconds.

High pot test:

Engineering test

Production test

Catalogue

L – N:

2121VDC; 60s

1075VDC; 2s

1700VDC; 2s

L+N – PE:

3000VDC; 60s

2121VDC; 2s

2700VDC; 2s

Standards:

IEC60939-1, EN133200

1075VDC; 60s / 2s

2250VDC; 60s / 2s

IEC60950

2121VDC; 60s / 1s

2121VDC; 60s / 1s

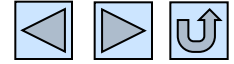
UL1283

1768VDC; 60s / 1s

2121VDC; 60s / 1s

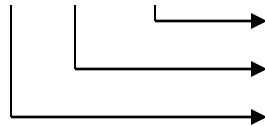
Note: High pot test with “On filters with a bleed resistor” => the high pot test should be done without bleed resistor.

Climatic category



The indication of the climatic category shows the maximum upper and lower ambient air temperatures according to IEC/EN 60068-1.

25/085/21



air humidity 95% relative at 40 C 21 days

upper limiting temperature

+85 C

lower limiting temperature

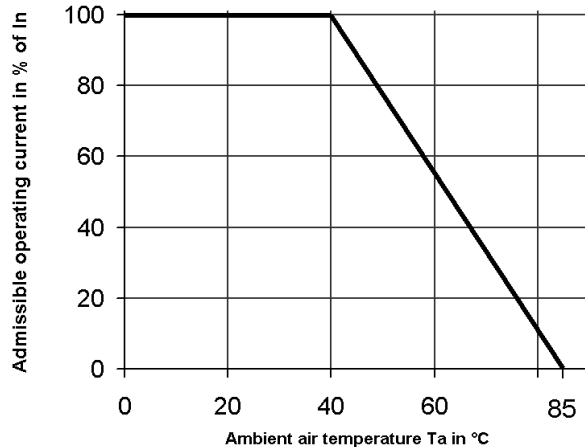
-25 C

Rated Voltage V_n and Rated Current I_n



For each filter type, the rated voltage and the rated current are specified in the technical data sheet. The rated currents given refer to the full load (I_n) at an ambient temperature of 40 C (45 C).

Current at other temperatures is shown in the derating curve, or can be ascertained by the formula:



$$I = I_n \sqrt{\frac{T_{\max} - T_a}{T_{\max} - T_n}}$$

I = admissible operating current at elevated ambient air temperature

I_n = rated current

T_{\max} = max. allowable ambient air temperature (85 C)

T_a = ambient air temperature

T_n = allowable ambient air temperature at rated current (40 C)

Note: For power entry modules with fuse holders, the derating curve of the fuse holder has to be taken into consideration.

Standards or Approval marks



SCHURTER mains filters comply with international standards.

Filter standards: IEC 60939, EN 133200, UL 1283, CSA 22.2 No.8
Appliance standard: IEC 60950

Typical approval mark on our mains filters are:



VDE(D)



Semko (S)



UL (USA)



CSA (CAN)

New approvals:



Europe (VDE)

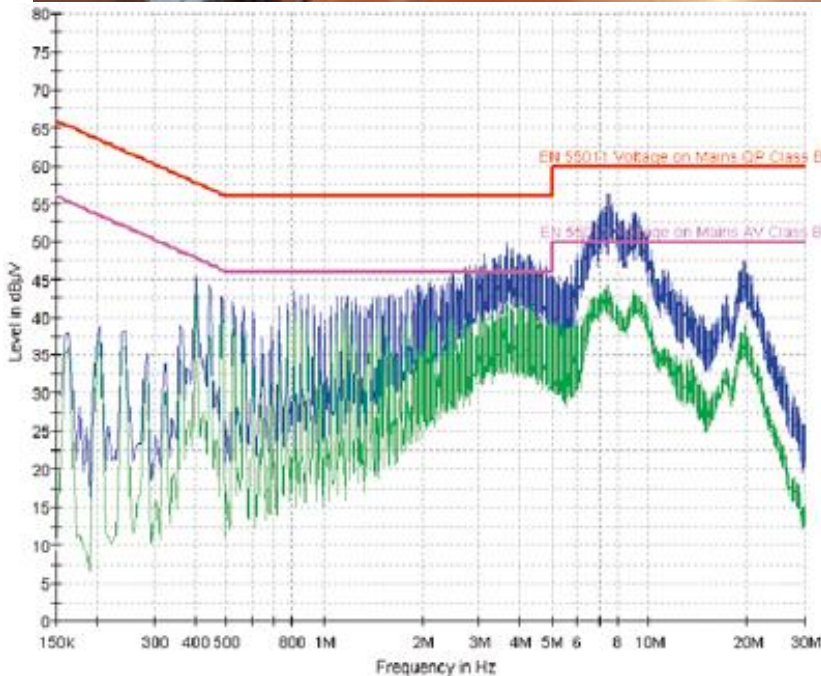


North America UL, CSA

EMC Services



Schurter invites you to test our EMC competence. Schurter EMC Services will conduct the necessary preliminary immunity and interference tests of your electrical systems or equipment. The EMC competence center is equipped with all the necessary measurement tools and an EMC chamber for measuring line-bound interference. An appropriate standard or customer-specific EMC solution is recommended based on the results. The product is overseen from the R&D stage all the way to production, guaranteeing optimal product quality and EMC results.



More Information

- For more information on new EMC filters from Schurter – [Click here](#)
- For an overview of EMC products from Schurter – [Click here](#)
- Schurter offers custom EMC solutions. To request a custom filter specific to your unique requirements – [Click here](#)